

**Garant**

**Indexable insert for turning SC.T 09T304, for medium machining, Grade: HB7120-1**

**Order data**

Order number	260762 HB7120-1
GTIN	4045197818294
Item class	21G

**Technical description**

Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting speed $v_c$ main application	80 - 260 m/min
Chip breaker	VM
Corner radius	0.4 mm
Grade	HB7120-1
Cutting conditions	continuous
Main application	M
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304

Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning